

PHOTO



ORIGINAL SAMPLE



TEST REPORT

NUMBER : DDE/2007/2505
DATE : 29TH OCTOBER, 2007

APPLICANT: MAYA ORGANIC INDIA PVT. LTD.
NO. 25/1-4, 9TH CROSS
MARENAHALLIPALYA, JP NAGAR
2ND PHASE, BANGALORE - 560078

ATTN: **Mr. MURALI**

SAMPLE DESCRIPTION: THE SUBMITTED SAMPLE SAID TO BE - TUTTU TURTLE

NO. OF SAMPLE : 04 Pcs.
DATE RECEIVED : 24TH OCTOBER, 2007
BUYER : GLOBAL PACIFIC PARTNERS LLC
BUYING AGENT : --
ORDER NO. : --
STYLE NO. : --
COLOUR : MULTI
END USE : TOY FOR 18+ MONTHS AGE CHILDREN
MANUFACTURER'S NAME : MAYA ORGANIC INDIA PVT. LTD.

TESTS CONDUCTED: AS PER THE REQUEST OF THE APPLICANT. FOR FURTHER DETAILS PLEASE REFER TO THE ENCLOSED PAGES.

CONCLUSION:

TESTED SAMPLE	TEST CONDUCTED	RESULT
SUBMITTED SAMPLE	FLAMMABILITY TEST (ASTM F963-07 / 16 CFR 1500.44)	M
	PHYSICAL & MECHANICAL TESTS (ASTM F963-07)	M
	HEAVY METALS ANALYSIS (ASTM F963-07)	M (See-Remark-2)
	LEAD IN SURFACE COATING (ASTM F963-07 / 16 CFR 1303)	M (See-Remark-1)

NOTE: M = MEET CLIENT'S REQUIREMENT F = BELOW CLIENT'S REQUIREMENT
= NO SPECIFIED REQUIREMENT N/A = NOT APPLICABLE

EXECUTIVE SUMMARY: THE SUBMITTED SAMPLES EXHIBIT **SATISFACTORY** PERFORMANCE IN PERFORMED TESTS.

REMARK:

- AS PER VENDOR, SAME RED, ORANGE & LIGHT GREEN COLOR SURFACE COATING HAS BEEN USED ON SAMPLE TESTED UNDER REPORT NO. DDH/2007/2504, THEREFORE RESULTS OF LEAD IN SURFACE COATING HAVE BEEN INCORPORATED FROM REPORT NO. DDE/2007/2504.
- AS PER VENDOR, SAME COLORS & STRING HAVE BEEN TESTED UNDER REPORT DDE/2007/2504 FOR HEAVY METAL ANALYSIS TEST; THEREFORE RESULT OF HEAVY METAL ANALYSIS TEST ON COATING & STRING HAS BEEN INCORPORATED FROM REPORT NO. DDE/2007/2504.

PREPARED & CHECKED BY:
for INTERTEK TESTING SERVICES, INDIA

PARVIN MORE
ASST. MANAGER-TFH LAB



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TESTS CONDUCTED:

TEST SPEC.	TEST METHOD	REQUIREMENT	RESULT
Flammability of solids	ASTM F963-07e1, Section 4.2 & Annex A4 / 16 CFR 1500.44	Burn rate \leq 0.10 inch/s. along the major axis of the toy, accept. Burn rate $>$ 0.10 inch/s. but $<$ 0.15 inch/s. along the major axis of the toy, accept but further investigation for improving performance should be considered. Exempt Kite.	Pass (Wooden Parts: Did not Ignite String: N/A)
*Lead Content in Paint and Similar Surface Coating Materials	ASTM F963-07e1, Section 4.3.5.1 / 16 CFR 1303	Paint and other similar surface-coating materials applied to toys shall not contain lead or lead compounds in which the lead content is in excess of 0.06% (600ppm) of the weight of the total content. In case of insufficient coating for testing found on number of samples specified in the protocol, vendor needs to provide additional samples or parts for testing.	Pass (See Data-1) (See Remark-1)
* Soluble heavy metals content in Paint and Similar Surface Coating Materials	ASTM F963-07e1, Section 4.3.5.2 / 8.3	Paint and other similar surface-coating materials applied to toys shall not contain compounds of which the metal content of the <i>soluble</i> material exceeds the levels by weight (mg/kg) of the contained solid including pigments, film solids and driers [Antimony (Sb) 60, Arsenic (As) 25, Barium (Ba) 1000, Cadmium (Cd) 75, Chromium (Cr) 60, Lead (Pb) 90, Mercury (Hg) 60, Selenium (Se) 500]	Pass (See Data-2) (See Remark-2)
Small Objects	ASTM F963-07e1, Section 4.6.1 / 16 CFR 1501	Toys intended for children under 36 months (3 years) of age shall not include removable, liberated components, or fragments of toys before or after use and abuse that are small enough (without being compressed) to fit entirely within the small parts cylinder.	Pass
Accessible Edges	ASTM F963-07e1, Section 4.7 / 16 CFR 1500.49	Toys intended for children under 8 years of age shall not have accessible, potentially hazardous sharp edges before or after use and abuse testing	Pass (No Accessible Sharp edges observed)
Projections	ASTM F963-07e1, Section 4.8	Toys intended for children under 8 years of age shall not have accessible, potentially hazardous projections before or after use and abuse testing	Pass
Accessible Points	ASTM F963-07e1, Section 4.9.3 / 16 CFR 1500.48	Toys intended for children under 8 years of age shall not have accessible, potentially hazardous sharp points before or after use and abuse testing	Pass (No Accessible Sharp points observed)
Pull Toys	ASTM F963-07e1, Section 4.14.3	Toys intended for children under 36 months (3 years) of age with cords or elastics greater than 12 in (300 mm) shall not be provided with attachments that could tangle to form a loop	Pass (Cord Length: $>$ 12 In. & Loop formed did not allow the passage of Head Probe)
Stability and Overload	ASTM F963-07e1, Section 4.15 / 8.16 & 8.21	Shall meet the requirements intended to minimize unexpected hazards that can be caused by a toy that can tip easily or unexpected hazards that could be caused by a toy that is not capable of withstanding an overload.	N/A (Not A Ride-on Toy)



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TEST SPEC.	TEST METHOD	REQUIREMENT	RESULT
Wheels, Tires and Axles	ASTM F963-07e1, Section 4.17	Shall meet the requirements intended to eliminate the possibility of ingestion, laceration, and puncture hazards that may be caused by the separation of associated assemblies	Pass
Holes, Clearances, and Accessibility of Mechanisms	ASTM F963-07e1, Section 4.18	Shall meet the requirements intended to eliminate the possible hazard that may be caused by changing clearances or permanent entrapment and pinching of fixed openings	Pass
Teethers and Teething Toys	ASTM F963-07e1, Section 4.22 / 16 CFR 1510	Samples shall meet the dimensional requirements for rattles with reference to 16 CFR 1510	N/A
Rattles	ASTM F963-07e1, Section 4.23 / 16 CFR 1510	Samples shall meet the safety requirements as specified in 16 CFR 1510	N/A
Impact / Drop Test	ASTM F963-07e1, Section 8.7	Shall meet the requirements given below for different age group of children: For 0-18 months: withstand 10 drops at 4.5 Ft. height 18-36 months: withstand 4 drops at 3.0 Ft. heights. 36-96 months: withstand 4 drops at 3.0 Ft. heights.	Pass
Tension Test for removal of components	ASTM F963-07e1, Section 8.9	Shall meet the requirements given below for different age group of children: For 0-18 months: withstand a minimum of 10 lbs. load. 18-36 months: withstand a minimum of 15 lbs. load. 36-96 months: withstand a minimum of 15 lbs. load.	Pass
Torque Test for removal of components	ASTM F963-07e1, Section 8.8	Shall meet the requirements given below for different age group of children: For 0-18 months: withstand a minimum of 2 in.lbs. torque. 18-36 months: withstand a minimum of 3 in.lbs. torque. 36-96 months: withstand a minimum of 4 in.lbs. torque.	Pass
Compression Test	ASTM F963-07e1, Section 810	Shall meet the requirements given below for different age group of children: For 0-18 months: withstand a minimum of 20 lbs. load. 18-36 months: withstand a minimum of 25 lbs. load. 36-96 months: withstand a minimum of 30 lbs. load.	Pass

REMARK: N/A = NOT APPLICABLE



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TESTS CONDUCTED

DATA-1

LEAD IN SURFACE COATING:

AS PER U.S. CODE OF FEDERAL REGULATIONS TITLE ASTM E 1645 / 1613, 16 CFR PART 1303, ACID DIGESTION METHOD WAS USED AND LEAD CONTENT WAS DETERMINED BY INDUCTIVELY COUPLED PLASMA (I C P).

<u>TESTED COMPONENT</u>	<u>RESULTS</u>	<u>REQUIREMENT</u>
RED COLOR COATING	COMPLIES < 0.001% (< 10 PPM)	SHALL NOT EXCEED 600-PPM (0.06% BY WEIGHT) TOTAL LEAD.
LIGHT GREEN COLOR COATING	COMPLIES 0.0016% (15.92 PPM)	
ORANGE COLOR COATING	COMPLIES < 0.001% (< 10 PPM)	
TRANSPARENT COATING ON WOOD	COMPLIES < 0.001% (< 10 PPM)	

REMARK: < = LESS THAN, PPM: PARTS PER MILLION



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TESTS CONDUCTED

DATA-2

SOLUBLE HEAVY METAL ANALYSIS:

(I) COATING

AS PER AMERICAN STANDARD ON SAFETY OF TOYS ASTM F963-07, ACID EXTRACTION METHOD WAS USED AND TOXIC ELEMENTS CONTENT WERE DETERMINED BY INDUCTIVELY COUPLED PLASMA SPECTROMERTY.

<u>ELEMENTS</u>	<u>RESULT IN mg/kg</u>	<u>LIMIT IN mg/kg</u>
SOL. BARIUM (Ba)	14.56	1000
SOL. LEAD (Pb)	< 2	90
SOL. CADMIUM (Cd)	< 2	75
SOL. ANTIMONY (Sb)	< 2	60
SOL. SELENIUM (Se)	< 2	500
SOL. CHROMIUM (Cr)	< 2	60
SOL. MERCURY (Hg)	< 2	60
SOL. ARSENIC (As)	< 2	25

SOL. = SOLUBLE
< = LESS THAN
mg/kg = MILLIGRAM PER KILOGRAM

(II) STRING

AS PER AMERICAN STANDARD ON SAFETY OF TOYS ASTM F963-07, ACID EXTRACTION METHOD WAS USED AND TOXIC ELEMENTS CONTENT WERE DETERMINED BY INDUCTIVELY COUPLED PLASMA SPECTROMERTY.

<u>ELEMENTS</u>	<u>RESULT IN mg/kg</u>	<u>LIMIT IN mg/kg</u>
SOL. BARIUM (Ba)	7.49	1000
SOL. LEAD (Pb)	< 2	90
SOL. CADMIUM (Cd)	< 2	75
SOL. ANTIMONY (Sb)	< 2	60
SOL. SELENIUM (Se)	< 2	500
SOL. CHROMIUM (Cr)	< 2	60
SOL. MERCURY (Hg)	< 2	60
SOL. ARSENIC (As)	< 2	25

SOL. = SOLUBLE
< = LESS THAN
mg/kg = MILLIGRAM PER KILOGRAM

THE ANALYTICAL RESULTS WERE ADJUSTED BY SUBTRACTING ANALYTICAL CORRECTION FACTOR.

END OF TEST REPORT